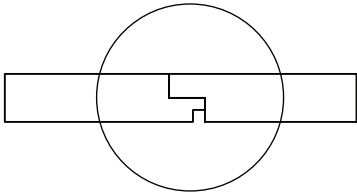


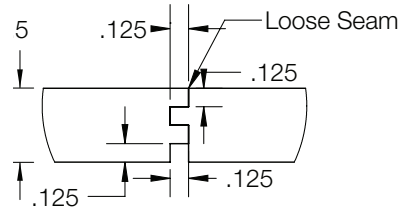
3form® chroma® joinery

Loose Seams (not glued) – primarily used when panels are backlit.

3form recommends using 3form align hardware with these loose seams.

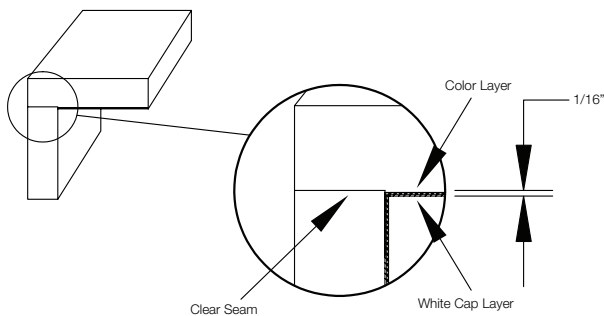


HALF LAP QUIRK – great accessibility for multiple panel installations.

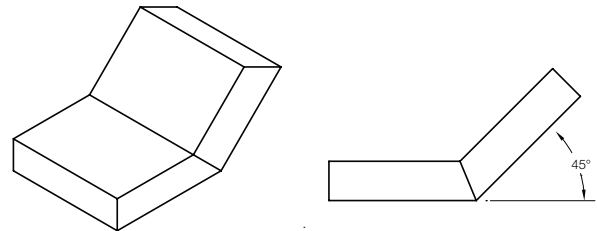


TONGUE AND GROOVE QUIRK – best aesthetic loose seam however accessibility is limited on larger installations.

Adhesive Seams



LIGHT SEAM - replaces miters and provides a monolithic corner condition.



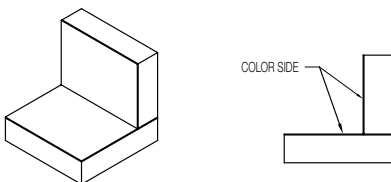
MITER SEAMS – use as a last resort and only on angles other than 90 degrees. (Air bubbles will be visible)

Additional Seams

STRUCTURAL SEAM – for large features beyond standard sheet sizes

FIELD SEAM PREP - improves quality of field seaming. *See 3form field seam document for more information.*

BUTT SEAM - only use with renew or translucent colors without White Out, Ghost or Vapor. *90 degree seams only.*



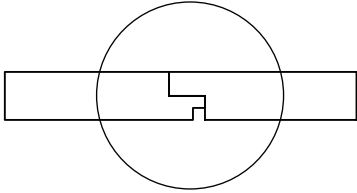
For more information, please visit 3-form.com or call **800.726.0126**

OCTOBER 11 2010 | MATDOC - 069 | REV 001 © 2010 3form, Inc. All rights reserved.

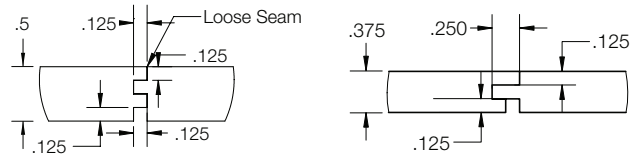
3form® varia ecoresin® joinery

Loose Seams (not glued) – primarily used when panels are backlit.

3form recommends using 3form align hardware with these loose seams.

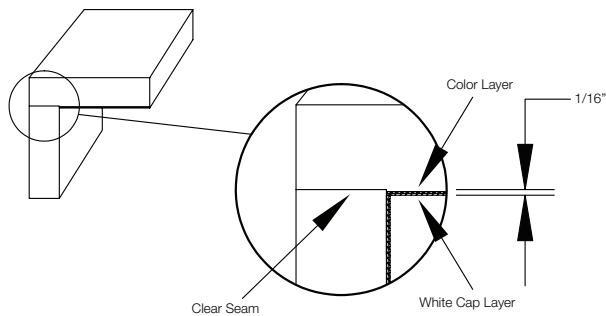


HALF LAP QUIRK– great accessibility for multiple panel installations.

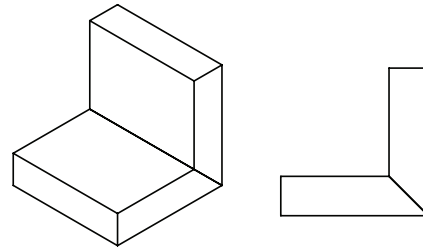


TONGUE AND GROOVE QUIRK – best aesthetic loose seam however accessibility is limited on larger installations.

Adhesive Seams



LIGHT SEAM - where radius panels meet a flat panel condition at a 90 degree angle.



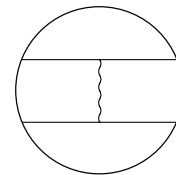
MITER UV GLUE SEAM – very strong seam for most corner conditions. *For use with 1/4" gauge or thicker.*

Additional Seams

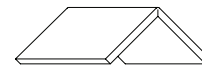
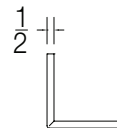
WAVY SEAM – for large features beyond our sheet sizes. *3/8" and 1/2" gauges only.*

LINE BEND - scoring the material then heating it so it bends to a 90 degree angle. This will result in a radius corner condition.

TONGUE AND GROOVE SEAM - not typically recommended as a glued seam. It will show air in the seam.



WAVY SEAM



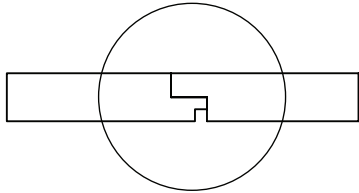
LINE BEND

For more information, please visit 3-form.com or call **800.726.0126**

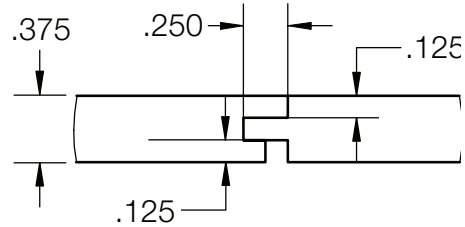
OCTOBER 11 2010 | MATDOC - 069 | REV 001 © 2010 3form, Inc. All rights reserved.

3form® stone™ joinery

Loose Seams (not glued) – primarily used when panels are backlit.

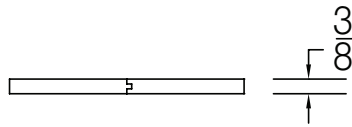
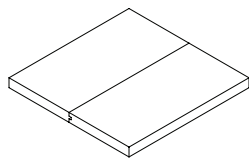


HALF LAP QUIRK – great accessibility for multiple panel installations.

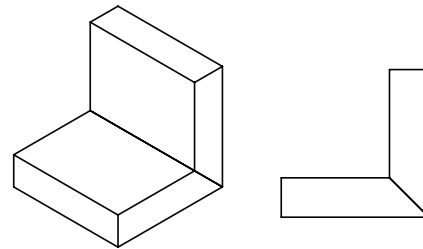


TONGUE AND GROOVE QUIRK – best aesthetic loose seam however accessibility is limited on larger installations.

Adhesive Seams



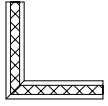
TONGUE AND GROOVE SEAM - seam larger sheets together or creates in field seaming capabilities. Minimal visible effect (if any) even when back lit.



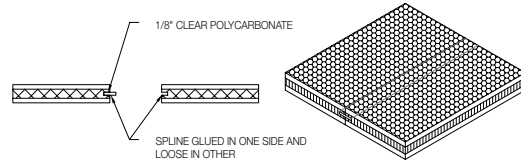
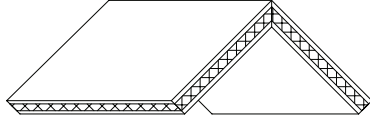
MITER SEAM – very strong seam for most corner conditions.

Stone is not as structural as Chroma or Varia Ecoresin so feature size must be considered.

3form[®] struttura[®] joinery



MITER SEAM



SPLINE LOOSE SEAM

Can be edge capped (inset capped edge is recommended in most cases).